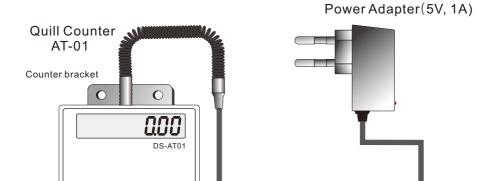


DS-ATOI MANUAL



Product Composition



Magnetic Scale

JENIX



Bolts & Spring Washers

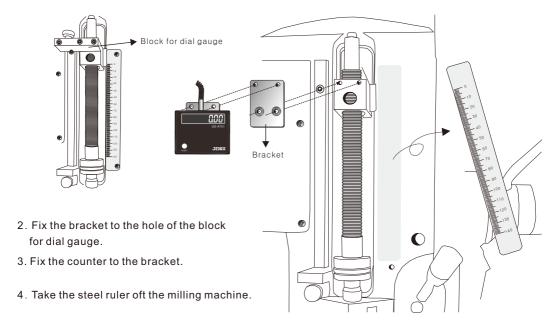


Bracket

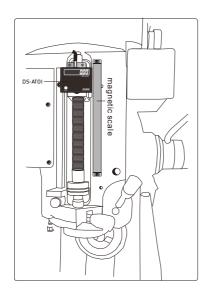


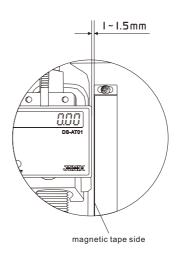
Mounting

1. Remove the block for dial gauge from the milling machine.



- At the place of the steel ruler, mark the position of the magnetic scale and make holes and taps for magnetic scale mounting.
- 6. Fix the magnetic scale, by facing the magnetic tape side with the counter. Make sure the counter and scale to be parallel with 1~1.5mm gap.





How to use

Initializing: Push the RESET button.

ON / OFF: Push RESET button for 2.5sec.

 \times Resolution of this product is fixed to $10 \mu m$ (1/100 mm).

SPECIFICATIONS OF DS-AT01

Items	Digital Readout			
Display	Green 7 segment(LED), 6 digits			
mm/inch	"mm" only			
Display resolution	0.01 mm (10 µm)			
Operation Temperarture	-5°C ~ 45°C / 23°F ~ 113°F			
Power Consumption	5W			
Dimensions & Weight	69 x 59 x 20 (mm), 0.15kg			
Power	Adapter (DC5V, 1A), Input DC 100~240V, 50~60Hz 0.2A			
External housing	Plastic			

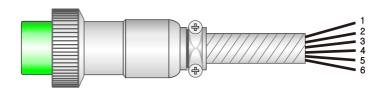
Items	Magnetic Linear Scale		
Dimensions & Weight	215 x 45 x 15 (mm), 0.15kg		
Magnetic Pitch	5 mm		
Measurable distance	Standard 185mm (can be different from customers' demand)		
Magnetic tape	Tape with a cover, aluminum stay and brackets		

Package dimensions & weight	220 x 165 x 85 mm, 0.62kg
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PIN (6-pin) Information

Counter	Scale		
	3 O O O O O O O O O O O O O O O O O O O		
1 PIN:+ (+5V) 2 PIN:A 3 PIN:B 4 PIN:Z 5 PIN:-(0V) 6 PIN:Shield	1 PIN: + (+5V) 2 PIN: A 3 PIN: B 4 PIN: Z 5 PIN: - (0V) 6 PIN: Shield		

PIN & Color



PIN	Color	Signal
1 PIN	RED	+ (+5V)
2 PIN	YELLOW	A (+4.2V)
3 PIN	WHITE	B (+4.2V)
4 PIN	GREEN	Z (+0.4V)
5 PIN	BLACK	- (+0V)
6 PIN	BLACK SHIELD	Shìeld (GND)

DC adapter spec.			
Input Output Size	AC 100~240V / 60Hz, 0.6A DC5V == 1A Internal diameter: Ø 2.1mm External diameter: Ø 5.5mm		



Product: Quill Counter (sensor integrated)

Model: DS-AT01

Purchase date(day/month/year):

Agent:

Name:

Phone No .:

- 1. This certificate warranty upon below statement,
- 2. Warranty period starts from the date you purchased the product, Please note the date, In case there is no way to prove purchase date, warranty period will be counted from the day which passed 6 months from manufactured date.
- 3 This certificate is not reissued.







Compensations for the damages

Damagaa		compensations		
Damages			within the warranty period	passed the warranty period
malfunctioning or failure naturally happened under the normal use (in warranty period)	need important repairing within 10 days from purchase		exchange or refund	
	need important parts repairing within 1 month fro	exchange or refund		
	need important repairing of exchanged product in case of within 1 month from the purchase date impossible exchange		payment in full	
	Original defect exchange	impossible	free repair	
	failure happed again regardless of repair for the		refund	
	need the fifth repair (have repaired four times)	repair impossible	exchange or refund	(10% add to the cost with depreciation)
	impossible repair due to the parts to be replaced. repairer lost consigned			
	damages while transport and installation	exchange		
malfunctioning or failure by the users' fault or intentional use	repairing possible	repair at a cost	repair at a cost	
	repairing impossible due to no stock of the parts		exchange with payment	exchange with payment (apply depreciation)
Specific failures caused by natural disasters (fire, salf damage, gas, earthquake, storm and food damage, etc.) If used due to the failure of the connected devices over the power and obtain specific failures If someone who is not a technician of our service centers repaired or modified.		repair at a cost	repair at a cost	

- The compensation provisions are subject to the Fair Trade Commission Notification No. 2009-1 regulations.
- . Cleaning and other instructions for adjustment or how to use are not involved in a fault.
- Customers service center (82) 02-2625-2222

Please keep this manual around the product.

DONG SAHN JENIX CO., LTD.

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MEMO			



