Key Operation DS-S series

Here explains based on X-axis(X key).
X key can be replaced with Y or Z.

FUNCTION	OPERATION
• Preset	☞ X → input numbers → ENT or X → input numbers → +/- → ENT
• Preset Recall	☞ X → PRE RCL
• Display zero	☞ Xo or Yo or Zo ※to make the display zero
• 1 / 2 divide	☞ X → ½
• INCH/MM conversion	☞ INCH
• Input or find ABS number	☞ ABS → ◀ / ▶ → ENT ※ABS numbers can be saved 1 up to 10
• Return to Normal mode	☞ ABS → ABS
• Bolt hole circle	☞ ⊕ → Radius or diameter → ENT ※ Factory setting is Radius → the number of holes → ENT → Start angle (Sph) → ENT → Final angle (Eph) → ENT ※ Final angle = Start angle + 360
X-Y setting	☞ F → ▶ → ENT → ENT ※ Factory setting is X-Y
X-Z setting	☞ F → ▶ → ENT → ▶ → ENT
Y-Z setting	☞ F → ▶ → ENT → ▶ → ▶ → ENT
DIA-RAD setting	☞ F → ▶ → ENT → ▶ → ▶ → ▶ → ENT
• Direction change (+/-) (4.dIr)	☞ F → ▶ → ▶ → ▶ → ENT → X → ▶ / ◀ → ENT
• Rate correction (5.rAtE)	☞ F → ▶ → ▶ → ▶ → ▶ → ENT → X → ENT → input RATE → ENT (Correction = Real distance (of a check master) / Measured distance (of a readout))
• Reset ABS (7.rESEt)	☞ F → ▶ → · · · → ENT (6 times)
• Reset program	☞ F → ▶ → · · · → ENT → ▶ → ENT (6 times)
• FND test (8.tESt)	☞ F → ▶ → · · · → ENT → CE (7 times)

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FUNCTION	OPERATION
● Adding up in lathe (1.LAthE)	☞ F → ENT → ▶ / ◀ → ENT
● Double counting (7.dIA)	☞ F → ▶ → · · · → ENT → X → ▶ → ENT (5 times)
● Resolution setting (3.ScALE) 5/1000 (5㎛) 1/1000 (1㎛) 1/100 (10㎛)	☞ F → ▶ → ▶ → ENT → X → ENT → 5 → ENT ☞ F → ▶ → ▶ → ENT → X → ENT → 1 → ENT ☞ F → ▶ → ▶ → ENT → X → ENT → 1 → 0 → ENT

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